

IN USE WORLDWIDE

KLEENOIL FILTRATION INDIA PVT LTD

**KLEENOIL**<sup>®</sup>

OIL CLEANING MACHINES

BY-PASS HYDRAULIC OIL FILTERS

MAGNETIC FILTRATION

COOLANT PURIFICATION MACHINE

CHIP/SLUDGE REMOVAL MACHINES

OIL ANALYSIS EQUIPMENT

www.kleenoilindia.com

Before  
KLEENOIL Filtration



After  
KLEENOIL Filtration



## FILTERS & BY-PASS FILTRATION SYSTEM

### KLEENOIL BY-PASS FILTER

The Kleenoil "High Pressure" oil filter can be fitted on the "by-pass" basis to any hydraulic systems, engine or any equipment with oil at pressure up to 3000psi / 200bar.

The flow through the Kleenoil filter is controlled to approximately 4 LPM at 40psi. A flow rate which is low enough to have negligible effect on most "system pressures", yet high enough to ensure that oil is being kept in "as new" condition 24/7.

At a slow speed, it is possible to remove particles down to 1 micron (3 absolute), remove 99.95% of all water, greatly reducing engine/machine and component wear.

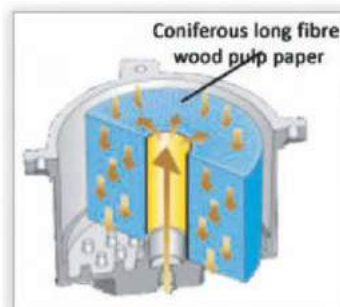
### OPERATING PRINCIPLE

The Kleenoil Filter Cartridges are made of densely wound pure coniferous long fiber wood pulp paper and manufactured by Kleenoil UK itself. The filter cartridge acts both by "**Absorption and Adsorption**" in a continuous recycling process.

The long fibre of the paper attracts the water formed either through the combustion process or by condensation and absorb it like a sponge, at the same time rejecting the larger oil molecules, which are forced to pass between the tight windings of the cartridge.

As the oil passes through the cartridge, minute carbon, wear metals and silicon are extracted from the oil by adhering to any of the surfaces of the filter - A process known as **adsorption**.

The filter cartridge has an additional "**Polypropylene disc**" at the bottom to remove any particle that may pass through - offering a second stage of filtration.



Hydraulic by-pass fitment  
on hydraulic lift



Hydraulic by-pass filter fitment  
on earth moving equipment



Hydraulic by-pass filter fitment on  
plastic injection moulding machine



Hydraulic by-pass filter fitment  
on H.P. Power Pack

### FILTRATION LEVELS:

Particulate contamination in accordance with

- BS5540 Part4:1981
- ISO/DIS 4406 ISO 16/14/11, equivalent to NAS Class 5  
(Hydraulic oil specification)

### UNIT DESIGN

- Aluminium pressure die casting unit available in a variety of sizes appropriate to its use
- Casting subjected to batch and individual testing
- Constructed of Aluminium BS1490 LM6 (M)



MODEL OF FILTER UNIT WITH CARTRIDGE	SUITABLE FOR TANK CAPACITY UPTO		DIMENSIONS				WATER RETENTION <0.025%
			UNIT		CARTRIDGE		
	ENGINE	HYDRAULIC SYSTEM	H	Dia	H	Dia	
HDU9778KU50 / HDFC1878KF50	40 ltrs	500 ltrs	165 mm	150 mm	100 mm	145 mm	0.56 ltr
KU65 / KF65	65 ltrs	1000 ltrs	165 mm	180 mm	100 mm	175 mm	0.95 ltr
SDU9788KU85 / SDFC1888KF85	80 ltrs	1500 ltrs	165 mm	220 mm	100 mm	200 mm	1.20 ltr
*SDPC2088 Polypropylene Cartridge suitable for SDU9788KU85 *Suitable for Water Glycol and water emulsified fluids	—	—	—	—	100 mm	195 mm	—



### KLEENOIL MICRON FILTRATION SYSTEM™

The Kleenoil Micron Filtration Systems can be used for the following applications :

- Hydraulic Oil Filtration
- Luboil Filtration
- Gear Oil Filtration
- Turbine Oil Filtration
- Water Glycol Filtration
- Neat Oil Filtration
- Fuel Filtration
- Industrial Oils
- Fluid cleaning & Transfer



MODEL: COMPACT MFS 1XKU65  
(for dedicated filtration)

Electrical Motor:  
0.37kw/0.5HP/415v  
3 phase 1450 rpm  
Flow Rate: 300LPH  
Suitable for tanks upto 1000 ltrs  
Dimensions: 500x500x630 (mm)  
Weight: Approx. 30 kg



MODEL: STATIC MFS 1XSDU 9788

Electric Motor :  
0.37kw/0.5HP/415kv  
3 Phase 1450rpm  
Flow rate : 300LPH  
Suitable for tanks upto 1,500 ltrs  
Dimensions : 790x405x635 (mm)  
Weight : Approx. 50 kg



MODEL: STATIC MFS 2XSDU 9788

Electrical Motor:  
0.37kw/0.5HP/415kv  
3 Phase 1450rpm  
Flow Rate: 600LPH  
Suitable for tanks upto 2,000 ltrs  
Dimensions: 990x460x635 (mm)  
Weight: Approx. 60 kg



MODEL: MFS 1XSDU+MM5

Electrical Motor:  
0.37kw/0.5HP/415kv  
3 Phase 1450rpm  
Flow Rate: 300LPH  
Suitable for tanks upto 2,000 ltrs  
Dimensions: 700x600x1100 (mm)  
Weight: Approx. 65 kg  
\*Additional Magnetic Filter – Micromag  
for super fine finishing



MODEL: MFS 2XSDU+MM5

Electrical Motor:  
0.37kw/0.5HP/415kv  
3 Phase 1450rpm  
Flow Rate: 600LPH  
Suitable for tanks upto 4,000 ltrs  
Dimensions: 700x600x1100 (mm)  
Weight: Approx. 80 kg  
\*Additional Magnetic Filter – Micromag  
for super fine finishing



MODEL: MFS 4XSDU+MM10

Electrical Motor:  
0.75kw/1HP/415kv  
3 phase 1450rpm  
Flow Rate: 900LPH  
Suitable for tanks upto 6,000 ltrs  
Dimensions: 950x700x1100 (mm)  
Weight: Approx. 100 kg



MODEL: MFS6XSDU 9788

Electrical Motor:  
0.75kw/1HP/415kv  
3 Phase 1450rpm  
Flow Rate: 1200LPH  
Suitable for tanks upto 8,000 ltrs  
Dimensions: 1200x700x1100 (mm)  
Weight: Approx. 120 kg



MODEL: MFS 8XSDU 9788

Electrical Motor:  
0.9kw/1HP/415kv  
3 phase 960rpm  
Flow Rate: 2100LPH  
Suitable for tanks upto 10,000 ltrs  
Dimensions: 1450x700x1100 (mm)  
Weight : Approx. 150 kg

\*Dimensions are LxWxH (mm)

All models are also available with an additional On-Line Particle Counter PC9001 for Real time analysis of fluid cleanliness

### SALIENT FEATURES

- The Kleenoil filter removes contaminant particles down to less than 0.5 microns
- It removes water up to capacity of cartridge through "Absorption process"
- The Kleenoil machine is a 3-in-1 filtration system which is able to attract moisture, ferrous as well as contamination
- There is no storage tank and oil is cleaned instantly
- The only consumables are the filter cartridges which can be changed within minutes
- All properties of oil being cleaned are maintained

**\*Flow Rate:** It is impossible to state an exact rate because it is dependent upon many factors such as viscosity, temperature, degree of contamination of fluid, pump pressure and degree of contamination of cartridge. As an approximate guide, the Flow rate of hydraulic oil at room temperature through Kleenoil cartridges has been given above.





**ECLIPSE  
MAGNETICS®**

FOR APPLICATIONS  
INVOLVING METAL RESIDUE

## MANUAL RANGE

**Magnetic filtration can be used to :**

- Remove ferrous contamination from all industrial fluids where ferrous and para-magnetic contamination of a liquid is a problem
- Improve surface finish and increase tool life
- Increase component accuracy and reduce wear on machinery
- Sub micron filtration

**Magnetic filters are used effectively in following application :**

- Super Finishing
- Wire & EDM processing
- Polishing, Wash System
- Lapping, Honing, Grinding, Shaving
- Induction Hardening
- Gun Drilling

**In the following industry :** Automotive, Bearings, Gear Manufacturing, Cutting Tools, Machine tools, Steel Rolling, CNC machinery, Pump protection and Pre-filtration, Quenching operations.

## MICROMAG FILTER

The Micromag compact magnetic filter can be easily installed on new or existing equipment. With a high intensity magnetic core and patented fluid flow path, the Micromag ensures removal of almost 100% of ferrous contamination. It also removes abrasives and non-magnetic material by means of entrapment.



Using the supplied cleaning tool a fully contaminated core can be cleaned in under 30 seconds



Fitment of Micromag MM10 on a Centerless Grinding machine

### PRODUCT DATA

Product number	Flow rate ltrs/min.	Contamination capacity kgs	Max. operating pressure bar	Connection 'BSP	Temperature range °C	Construction	Dimensions (mm)	
							H	W
MM5	70	1	12	1	5 – 50	SAN housing, aluminum lid	190	95
MM10	100	2	12	1	5 – 50		315	100
MM20	150	4	12	1½	5 – 50		605	100
MM5/HP/50	70	1	50	1	0 – 140	Full aluminum construction	247	116
MM10/HP/50	100	2	50	1	0 – 140		365	116
MM20/HP/50	150	4	50	1½	0 – 140		625	116
MM5/HP/80	70	1	80	1	0 – 140	Full stainless steel construction	247	116
MM10/HP/80	100	2	80	1	0 – 140		365	116
MM20/HP/80	150	4	80	1½	0 – 140		625	116

## FILTRAMAG FILTER

Filtramag+ magnetic filter with its' high intensity magnetic cores make it 100% effective for use with materials which have lower magnetic permeability such as tungsten carbide and cast iron. With a stainless steel construction, Filtramag + is ideal for use in harsh chemical environments and wash systems.



Filtramag FM 2.0+ fitted on a Roller Grinder Machine

### PRODUCT DATA

Product number	Max. flow rate ltrs/min	Contamination capacity kgs	Max. operating pressure bar	Connection	Dimensions (mm)	
					H	W
FM1.5+	250	3	10	1½" PN 16 flange	355	255
FM 2.0+	500	6	10	2" PN 16 flange	392	330

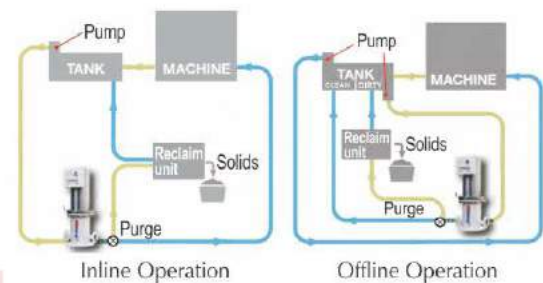


## AUTOMATED RANGE for 24/7 Operation

The Automated Range of Magnetic Filters provide uninterrupted 24/7 magnetic filtration can be used in-line or, with the optional integral pump, off-line.

Removes magnetic and para magnetic contamination and holds it until it is released during automatic "purge" process. Then, the filter output is briefly diverted so that fluid carries the contamination to the purge tank.

The purge tank then feeds the contaminated fluid to the magnetic reclaim, which removes the contamination, putting clean fluid back in circulation. The contamination can then be extracted in a form, ready for disposal or recycling.



## AUTOFILTREX

- Latest generation in cost-effective fluid filtration.
- Fully automated operating & cleaning.
- Provides huge cost savings in fluids & filter consumables.

Autofiltrex is ideal for most ferrous machining applications such as grinding, honing, lapping, forming and quenching processes. It can be also utilised in wash station applications.

### BENEFITS:

- Cleaner fluid delivery to the machine
- Reduced expenditure on filter media
- Fully automated cleaning
- Reduced waste disposal
- Increased fluid lifespan
- Improved surface finish and accuracy
- 24/7 uninterrupted filtration

### PRODUCT DATA

Product Number	Flow rate ltrs/min	Number of Rods	Magnetic Strength gauss	Connections mm	Contamination Capacity kgs	Weight kgs
AF1	60	1	9000	19	1	30
AF3-RC	150	3	9000	31	3	122
AF5-RC	200	5	9000	38	5	145



**Autofiltrex**  
Ultimate Filtration Technology

## AUTOMAG



**Automag**  
Ultimate Filtration Technology

The fully automatic, self purging unit effectively removes all magnetic debris, down to sub-micron size, from cutting fluids and oils. This ensures clean fluid is available at the cutting face, resulting in enhanced surface finish and accuracy.

Automag can also benefit many other manufacturing applications - from industrial part washing systems to vehicle pre-paint body washing stations and any other applications that rely on a clean supply of filtered fluid.

Automag magnetic filters are used effectively in these applications:

- Grinding, honing & lapping machines
- CNC machinery
- Fine finishing operations
- Industrial part washing
- Post drill head operations
- Circular saw sharpening
- Pump protection
- Pre-filtration
- Quenching operations

In the following sectors:

- Machine tools
- Manufacturing
- Automotive
- Hydraulic
- Marine
- Oil
- Transport
- Water
- Yellow & white goods

### PRODUCT DATA

Product Number	Max. flow rate ltrs/min.	Contamination Capacity kgs	Max. operating pressure bar	Connection PN 16 flange	Dimensions (mm)	
					H	W
AMC	200	2.5	10	1½"	729	300
AM 6	450	7	10	2"	1065	450
AM 12	900	14	10	3"	1145	620





**鉅川**  
HC FENG

FOR CHIP / SLUDGE REMOVAL &  
COOLANT PURIFICATION

## Cutting Coolant Purification Equipment - BEST-1

Specializes in improving oil-water separation and problems involving bad odor in the coolants

- Filters suspended debris, to avoid backwash
- Removes slide oil & foreign body oil on surface to achieve oil-water separation
- Effectively kills bacteria which causes coolant to deteriorate
- Does not change the clarity of the coolant
- Save on cost of waste oil recycling treatment
- Extend life of coolant as well as tool life
- Improve bad odour working conditions causing harm to human body



BEST-1 MINI

BEST-1

### PRODUCT DATA

Product	Dimensions	Net Weight	Capacity	Power Supply	Power Consumption	Filter Specs	Pump Flow	Pump Caliber	Ozone Valve
Best-1	520x410x880 mm	45 kg's	30 ltrs	Single Phase 220V/AC 50Hz	1Kw/24 hrs	0.4 mm (Max Particle)	10-30 ltrs/min (Max Amount)	3/8"	500 mg/hr
Best-MINI	520x370x770 mm	33 kg's	10 ltrs	Single Phase 220V/AC 50Hz	1Kw/24 hrs	0.4 mm (Max Particle)	10 ltrs/min (Max Amount)	3/8"	500 mg/hr

## Chip / Sludge Removal Machine - FOODIE

- Used for water -based, oil -based cutting fluids, metal cuttings, aluminium powders and non-magnetic metal particles
- No downtime and one can easily solve problems of sludge deposition
- Surface floating debris & sediments at the bottom can be processed and recycled
- The double-filtration (optional - precision type) grinding powder can be easily recycled
- On-line filtration system - no need to remove the coolant from tank
- Only one user required for operation - complete mobile solution



FOODIE

### PRODUCT DATA

Model	Dimensions	Net Weight	Capacity	Max. Processing Cap.	Filtration Accuracy	Filter Material
Standard Type	56 x 42 x 100 cm	63 kg's	15 ltrs	120-180 ltrs/min	190 $\mu$ m	304 SS

## FUEL ANALYSIS EQUIPMENT

### LASER PARTICLE COUNTER - PC9001



#### DIMENSIONS :

89mm x 107mm x 89mm (WDXH)

#### FEATURES

- Particle Counter with LED readout
- Computer Software for archiving data & trends
- Can be installed on all our filtration systems
- Cost effective contamination control
- Accuracy is +/- 0.5 of an ISO code
- Also available as a portable system in the Particle Pal

#### AFFORDABLE ACCURATE ANALYSIS

Perfect for proactive maintenance and on-line monitoring, the PC9001 is a continuous particle counter with instant LED readout, computer interface and trending software.

It is simple to use, low cost, accurate and constructed for harsh environments and can be used as an alarm to notify you of any changes in contamination levels.

Sample a wide range of oil-based products with 2 to 424 cSt range, along with high temperature and pressure options.

It is ideal for plotting ISO cleanliness trends with accuracy at +/-0.5 an ISO code, the PC9001 can be used to trigger alarms or operation of filtration systems

#### BENEFITS

- Low cost & Compact
- Highly accurate
- Robust design
- Ideal for fluid cleaning trending
- Alarm indication with relay for controlling systems
- Real time analysis of fluid cleanliness ISO, SAE & NAS class readout
- Easy to install
- 500 bar pressure



The PC9001 installed on the KLEENOIL Filtration System Model : MFS4XSDU9788

### Portable Oil and Fuel Diagnosis - Particle Pal FS9V2



Portable oil and fuel cleanliness just got better. Whether on - site or in the laboratory, the Particle Pal will provide instant cleanliness readings to allow you to fully understand the condition of your oils fuels.

A self contained system, complete with integral pump and controlled flow rate.

Portable Oil and Fuel Diagnosis FS9V2 Particle Pal will provide instant cleanliness

**THE PARTICLE PAL FS9V2 FAMILY OF PRODUCTS ARE SUITABLE FOR A WIDE RANGE OF APPLICATIONS.**

#### FS9V2 Particle Pal

Live ISO/NAS/SAE particulate readings for Oils & Diesel Fuels

#### FS9V2 - RH Particle Pal

Live Particulate and % RH (Parts Per Million) Water content (diesel fuel only)

#### FEATURES:

- Single LCD Display showing all sensors connected
- Diesel fuel testing, Laser counter
- Improved fluid flow, pump feature set
- Trending Software, Internal memory
- Water sensors



## OIL SKIMMERS - LESTOPREX

**lestol**  
SERIES F



- Belt Skimmer
- High-quality aluminium case
- Oil-feeding special belt
- Construction requires little space
- Low priced system
- Simple and low-cost operation

### Case Dimensions:

Length / with outlet	: 155 / 190 mm
Width	: 85 mm
Height	: 148 mm
Weight	: 1.8 kg
Execution	: Standard

Model	Lt leakage oil/h	Type of belt	Length	Width	Immersion Depth	Electric Motor	Cable
F40	ca.4	Standard	Original 800 mm Maximum 3300mm	40mm	Maximum 1500 mm	220V/ 50 Hz	Yes

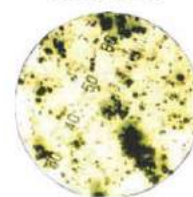
## CONTAMINATION OIL TESTING KIT



### Contents of Kit:

1. Vacuum pump with flexible pipe
2. Conical Flask.
3. Funnel
4. Mixing Cylinder
5. Membrane holder
6. Clamp
7. Benzene bottle
8. Cellulose Membrane filter packet.
9. Electric hot plate for testing water contamination
10. Tweezer
11. Microscope (Optional)

### Patch Test:



Before  
NAS Value 12  
ISO 21/18



After  
NAS Value 4  
ISO 13/10

## NAS GRADE TABLE

NAS GRADE (National Aerospace Standard 1638) is a widely adopted standard to measure the contamination degree of hydraulic oil.

NAS GRADE (nos. in 100 ml.)	1	2	3	4	5	6	7	8	9	10	11	12
Particle Size (μ)												
5-15	500	1000	2000	4000	8000	16000	32000	64000	128000	256000	512000	1024000
15-25	89	178	356	712	1425	2850	5700	11400	22800	45600	91000	182000
25-50	16	32	63	126	253	506	1012	2025	4050	8100	16200	32400
50-100	3	6	11	22	45	90	180	360	720	1440	2880	5760
>100	1	1	2	4	8	16	32	64	128	256	512	1024

K KLEENOIL PURIFIED OIL > K NEW HYDRAULIC OIL >

## A FEW OF OUR ESTEEMED CUSTOMERS



### KLEENOIL FILTRATION INDIA PVT. LTD.

537 Phase-5, Udyog Vihar, Gurgaon, Haryana 122016 India

Tel.: +91-124-4904545; Helpline: +91-9899151010

e-mail: info@kleenoilindia.com, www.kleenoilindia.com

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